

| Battery- tool                    | Part No.      | Flat rate | Scope of inspection   |
|----------------------------------|---------------|-----------|---|
| Presskid                         | 36000         | II        |   |
| AAP101/102                       | 42440         | II        |   |
| AXI101/102                       | 42450         | II        |   |
| AFP101                           | 40837         | II        |   |
| ACO102/152                       | 44000/45000   | II        | 1. Check the charger<br>- Electrical testing according to <i>UVV. § 5 BGV A3 and DIN VDE 0701/0702</i><br>- Visual inspection / mechanical control / electrical safety<br>2. Test press device unit<br>- Electro-Mechanical / Hydraulic test<br>- Functional testing, reading the logbook<br>- Pressure test<br>- Mechanical testing<br>- Device decrease labeling<br>3. Battery performance test |
| ACO103/153                       | 47000/48000   | II        |   |
| AFP201                           | 40373         | II        |   |
| AFP202                           | 43600         | II        |   |
| ACO1                             | 33980         | II        |   |
| ACO201                           | 39800         | II        |   |
| ACO202/202XL                     | 43150/45381   | II        |   |
| ACO203/203XL                     | 4600080/46950 | II        |   |
| AFP3                             | 33000         | III       |   |
| ACO3                             | 36130         | III       |   |
| ACO403                           | 4840080       | V         |   |
| ACO401+ZB                        | 43280         | V         |   |
| Power supply- tool               | Part No.      | Flat rate | Scope of inspection   |
| EFP1                             | 3370          | II        | 1. Check the press device<br>- Electrical testing according to <i>UVV. § 5 BGV A3 and DIN VDE 0701/0702</i><br>- Visual inspection / mechanical control / electrical safety<br>2. Test pressing unit<br>- Electro-Mechanical / Hydraulic test<br>- Functional testing, reading the logbook<br>- Pressure test<br>- Mechanical testing<br>- Device decrease labeling                               |
| EFP2                             | 32300         | II        |   |
| EFP201                           | 39429         | II        |   |
| EFP201 plus                      | 41507         | II        |   |
| EFP202                           | 43550         | II        |   |
| EFP203                           | 47090         | II        |   |
| ECO1                             | 33981         | II        |   |
| ECO201                           | 39950         | II        |   |
| ECO202/203                       | 43400/46900   | II        |   |
| EFP3                             | 32520         | III       |   |
| ECO3                             | 38000         | III       |   |
| ECO301                           | 40530         | III       |   |
| HCPS                             | Part No.      | Flat rate | Scope of inspection   |
|                                  |               |           | 1. Check the press device<br>- Electrical testing according to <i>UVV. § 5 BGV A3 and DIN VDE 0701/0702</i><br>- Visual inspection / mechanical control / electrical safety   |
| Hydraulic pump HA5               | 31320         | II        | 2. Hydraulic / Mechanical testing of HA5 and HCP<br>- Oil level check, visual inspection for oil leaks<br>- Check the switch-off with test gauge<br>- Testing of automatic press  |
| Cylinder HCP                     | 31630         | II        | - Cleaning hydraulic cylinder and all moving parts<br>- Grease all moving parts with silicone free grease;<br>- Control switching distance of the proximity switch<br>- Device decrease labeling  |
| Press jaw                        | Part No.      | Flat rate | Scope of inspection   |
| Press jaw, Presskid              |               | I         | - Clean the press jaw<br>- Visual inspection for damage<br>- Wear test possibly with press jaw tester<br>- Cleaning the press contour and visual inspection for damage<br>- Grease the press jaw with silicone-free oil<br>- Check the screw connections with a torque wrench<br>- Control of the shoe lever for smooth and synchronized<br>- Device decrease labeling                            |
| Press jaw, AFP101                |               | I         |   |
| EFP1 / EFP2 (NW12-54)            |               | I         |   |
| ECO / ACO1 (NW12-35)             |               | I         |   |
| ECOtec (NW12-35)                 |               | I         |   |
| Mepla (NW16-50)                  |               | I         |   |
| Pressmax, with BSS, (NW12-35)    |               | I         | - Clean the press jaw<br>- Visual inspection for damage<br>- Functional test of the jaw-closing sensor<br>- Cleaning the press contour and visual inspection for damage<br>- Grease the press jaw with silicone-free oil<br>- Check the screw connections with a torque wrench<br>- Control of the shoe lever for smooth and synchronized<br>- Device decrease labeling                           |
| Pressmax, without BSS, (NW12-35) |               | I         |   |
| Base jaw                         | Part No.      | Flat rate | Scope of inspection   |

|                       |       |    |   |
|-----------------------|-------|----|---|
| Base jaw, AFP101      | 41815 | I  | - Clean the press jaw<br>- Visual inspection for damage   |
| Base jaw, Pressskid   | 37138 | I  | - Check the fixing pin for the crimping dies<br>- Grease the press jaw with silicone-free oil   |
| Base jaw, kompatibel  | 34071 | I  | - Check the screw connections with a torque wrench<br>- Control of the shoe lever for smooth and synchronized<br>- Device decrease labeling |
| Press dies            |       | IV | - Clean the dies<br>- Visual inspection for damage  |
| Expander / Press yoke |       |    | - Inserting pressing dies in a base jaw   |

| Adapter jaw   | Part No. | Flat rate | Scope of inspection   |
|---------------|----------|-----------|---|
| ZB201 / ZB203 | 31980    | I         | - Clean the press jaw<br>- Visual inspection for damage   |
| ZB221 / ZB222 |          | I         | - Cleaning the pressing contour and visual inspection for damage<br>- Grease the press jaw with silicone-free oil |
| Mepla 63      | 17486    | I         | - Check the screw connections with a torque wrench  |
| Mepla 75      | 17487    | I         | - Control of the shoe lever for smooth and synchronized<br>- Device decrease labeling                             |

|               |       |    |   |
|---------------|-------|----|---|
| ZB301         | 34741 | II | - Clean the press jaw<br>- Visual inspection for damage                           |
| ZB302 / ZB303 | 33210 | II | - Functional test of the jaw-closing sensor<br>- Check the contact plate distance |
| ZB321 / ZB323 | 37156 | II | - Grease the press jaw with silicone-free oil<br>- Check the screw connections    |
| ZB322 / ZB324 | 35530 | II | - Control of the shoe lever for ease of<br>- Device decrease labeling             |

| Press collar            | Part No. | Flat rate | Scope of inspection  |
|-------------------------|----------|-----------|--|
| NW 42 / NW 54 / Snap On |          | I         | - Clean the press collar<br>- Visual inspection for damage   |
| NW 64 / Snap On         |          | II        | - Check the contact plunger distance of the bolts<br>- Grease the press collar with silicone-free oil        |
| NW 67 / Snap On         |          | II        | - Check the screw connections and press collar closure<br>- Control of sliding segments for smooth operation |
| Mepla 63                | 17484    | II        | - Check the initial position on the sliding segment and scale  |
| Mepla 75                | 17485    | II        | - Device decrease labeling   |

|               |       |    |  |
|---------------|-------|----|--|
| NW 76,1       |       | II | - Clean the press collar   |
| NW 88,9       |       | II | - Visual inspection for damage<br>- Check the contact plunger distance of the bolts                        |
| NW 108        |       | II | - Grease the press collar with silicone-free oil<br>- Check the screw connections and press collar closure |
| NW 76,1 / 401 | 43276 | II | - Control of sliding segments for smooth operation   |
| NW 88,9 / 401 | 43277 | II | - Check the initial position on the sliding segment  |
| NW 108 / 401  | 43278 | II | - Device decrease labeling   |

|                |       |    |   |
|----------------|-------|----|---|
| NW 65 ( HCPS ) | 31530 | II | - Clean the press collar<br>- Visual inspection for damage  |
| NW 80 ( HCPS ) | 31520 | II | - Grease the press collar with silicone-free oil<br>- Check the screw connections and press collar closure                              |
| NW100 ( HCPS ) | 31510 | II | - Control of sliding segments for smooth operation<br>- Check the initial position on the sliding segment<br>- Device decrease labeling |

| Accessories          | Part No. | Flat rate | Scope of inspection  |
|----------------------|----------|-----------|--|
| Deburring device RE1 | 30360    | II        | 1. Check the Deburring device<br>- Electrical testing according to UVV. § 5 BGV A3 and DIN VDE 0701/0702<br>- Visual inspection / mechanical control / electrical safety<br>2. Electromechanical testing Deburring device<br>- Functional testing<br>- Control of the cutter head for wear<br>- Mechanical testing<br>- Device decrease labeling |

## Inspection Time

| Flat rate | Time    | Part number NP | Flat rate | Time    | Part number NP |
|-----------|---------|----------------|-----------|---------|----------------|
| Type I    | 15 min. | 10101W         | Type III  | 45 min. | 10103W         |
| Type II   | 30 min. | 10102W         | Type IV   | 5 min.  | 10104W         |
| Type V    | 60 min. | 10105W         |           |         |                |